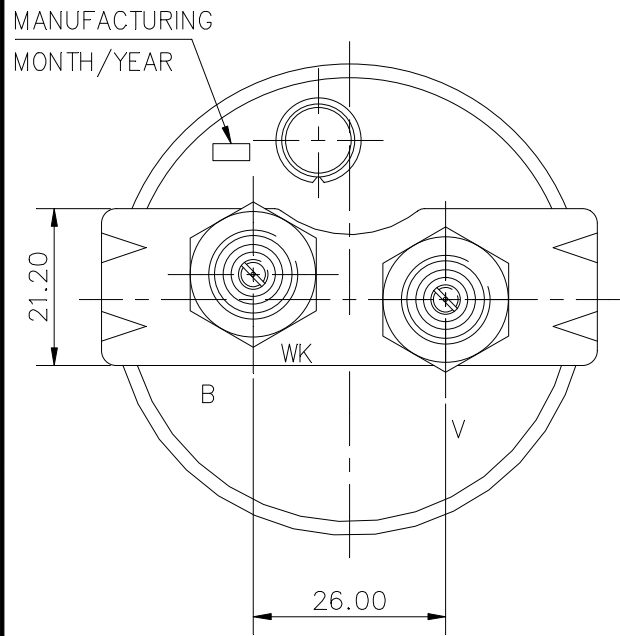


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APPROVAL	PILOT LOT	PRODUCTION

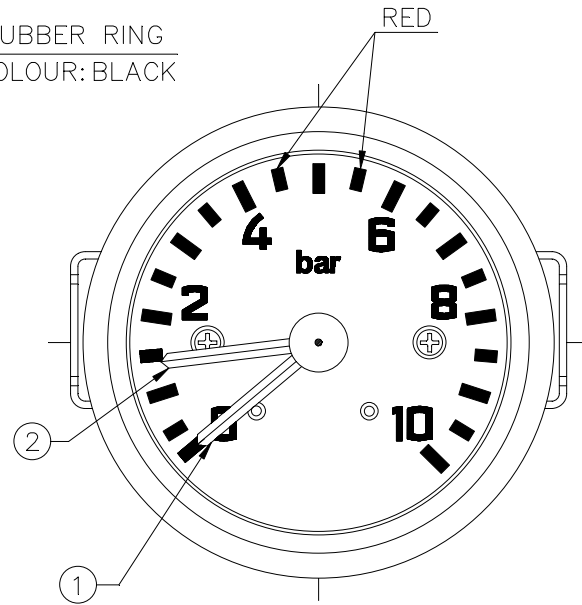
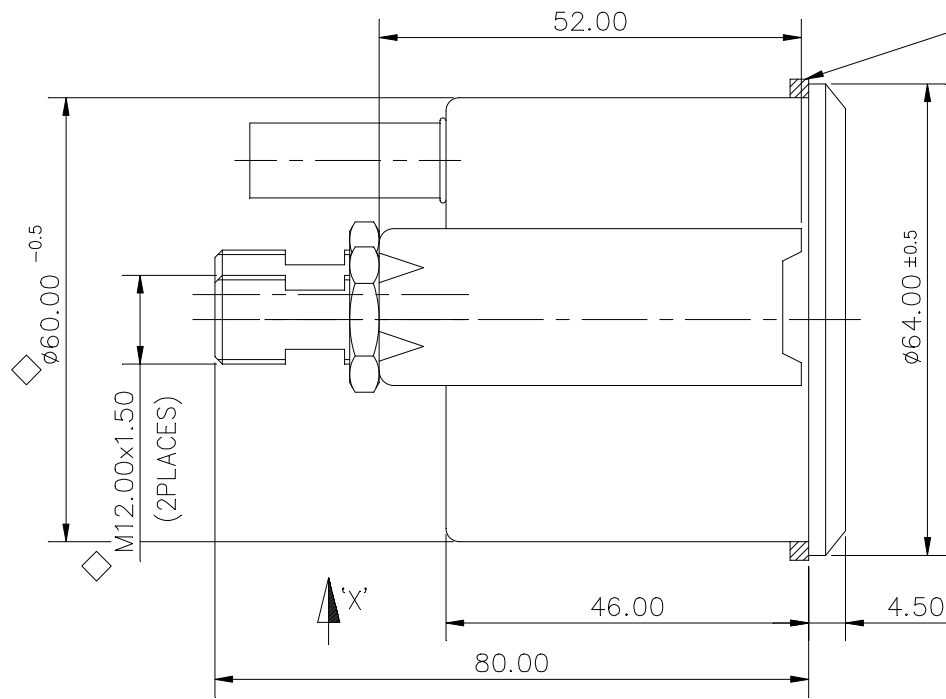
JEEVA/2007/HELGERIT/C-DRGS/C30_2173.DWG

S.No.	STANDARDS / GUIDELINES REFERRED
1.	PGS/M003-001
2.	

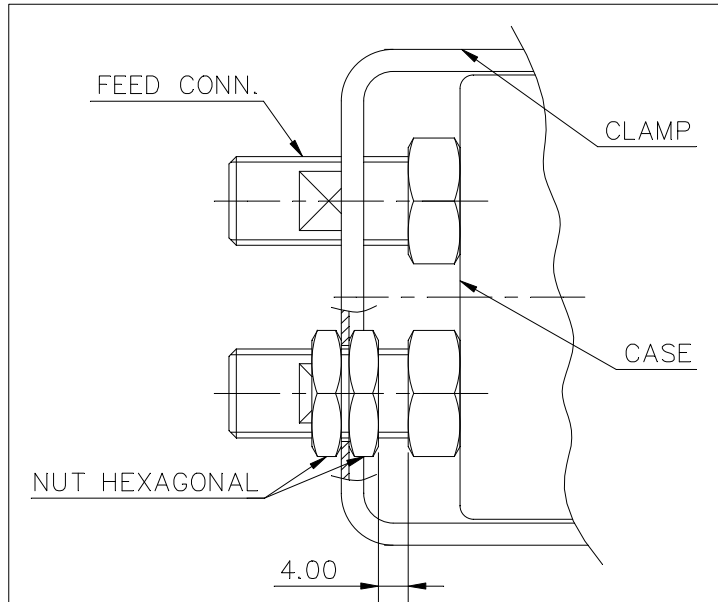


- FRONT RING : BLACK (SEMI GLOSSY EQUIVALENT TO-RAL 9005)
- CASE & CLAMP : ZINC PLATED AND YELLOW PASSIVATED
- INNER RING : BLACK
- DIAL : BASE : BLACK
- PRINTING : WHITE
- POINTER : BUSH-BLACK; LEAF-FLUORESENT ORANGE--(TOP)
- : BUSH & LEAF : WHITE (BOTTOM)
- RANGE : 0 - 10 bar
- TOL.ON INDICATION : ±3% OF THE FULL RANGE.
- GLASS : ANTIGLARE GLASS (CHECK THE ANTIGLARE EFFECT)
- MANUFACTURING DATE(MONTH/YEAR) TO BE STAMPED ON THE BACK OF THE CASE.
- WORDS 'QC PASSED, NOT TO BE PROVIDED.
- DIMENSIONS WITHOUT TOLERANCE ARE FOR REFERENCE ONLY.
- GAUGE TO BE CHECKED FOR A OVER LOAD OF 25% (12.5bar)

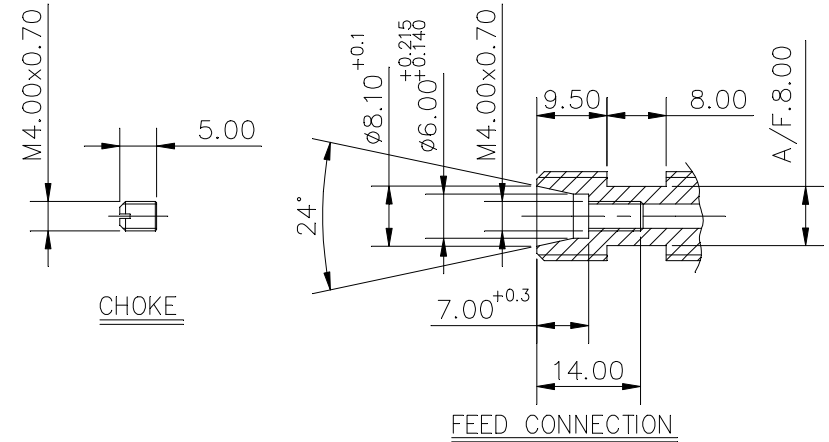
* NUT HEXAGONAL & CLAMP TO BE ASSEMBLED AS PER VIEW 'X' BEFORE PACKING



- A. BOTH POINTERS SHOULD BE AT '0' POSITION.
- B. BOTH THE POINTERS SHOULD COINCIDE WITH EACH OTHER AT 8 BAR POSITION.



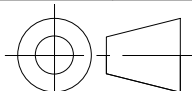
VIEW-'X' NTS (ONLY FOR TRANSIT PURPOSE)



CUSTOMER NAME	HELGERIT
CUSTOMER PART NUMBER	6340601019
VEHICLE MODEL	--

◇ CHECK POINTS :-

CALIBRATION IN bar	2	5	8
TOLERANCE	CHECK BETWEEN DOTS		

F	ECN:5375/98	10.06.98	S.M	DIAL No. 6340601019 (30 1834 H)			ALL DIMENSIONS IN MM.					
E	ECN:5078/98	21.01.98	S.M									
D	ECN:4772/97	23.09.97	S.M	2008	DATE	NAME	 pricol limited Coimbatore - 641 020					
C	ECN:4626/97	28.06.97	S.M									
B	ECN:4178/97	05.05.97	S.M							REDRAWN	02/22	SARAVANAN
A	ECN:3943/96	10.12.96	D.S							CHECKED	02/22	M.S.I
RELEASED THRO RD/PL/161T/96		05.11.96	D.S	APPROVED	02/22	M.K.A.H						
CH. LET	ALT. NO	DATE	SIGN.	SCALE	1 : 1		CUSTOMER REF. —					
		PRODUCT					DRG. NO.		REV.			
		DOUBLE PRESSURE GAUGE							N			
							C30 2173					